

Name	Nature	Typical Dosage (% / cement weight) *(% / Ethacryl™ weight)	Air Entrapment control	Solids Content %	Ready Mis	High Performs	Self Compact:	Dry Mortar or	Formulations Semi Dry	Oncrete Gyps	Slump Retention	Key features
Ethacryl™ G	Polycarboxylate Ether	0.2% - 1%	No	40	***	٠	•		٠	**	< 60 min	High water reducing efficiency High early strength Excellent workability
Ethacryl™ HP	Polycarboxylate Ether	0.2% - 1%	No	40		****	**				< 60 min	High water reducing efficiency High early strength Excellent workability
Ethacryl™ HF	Polycarboxylate Ether	0.2% - 1%	No	40	**	****	****				90 min	High water reducing efficiency High early strength Excellent workability Slump retention behaviour
Ethacryl™ SP	Polycarboxylate Ether	0.6% - 3%	Yes	25	٠	****	****				> 180 min	Extend workability of concrete up to 3 hours  Ideal in very hot weather conditions & high fluidity concrete mix design  Full control of slump retention time
Ne <sub>4</sub> Ethacryl™ SM	Polycarboxylate Ether	*25% - 50%	No	40	***	٠	٠				> 180 min	Extend workability of concrete up to 3 hours  Ideal in very hot weather conditions & high fluidity concrete mix design  Full control of slump retention time when formulated with any water reducing agent PCE
Ethacryl™ 1030	Polycarboxylate Ether	0.2% - 1%	Yes	40	***	**	•				60 min	High water reducing efficiency High early strength Excellent workability Universal polycarboxylate polymer
Ne4 Ethacryl™ DM	Polycarboxylate Ether	0.05% - 1%	No	>95	not recommended	not recommended	not recommended	***	not recommended		60 min	High water reducing efficiency High early strength development Self-levelling and self-compacting behaviours
Ethacryl™ M	Polycarboxylate Ether	0.2% - 1%	-	40						****	-	High water reduction ability Reduced dispersant usage Increases productivity Reduces energy costs
Rhealis™ 100	Rheology Control Additive	0.1% - 0.3%	-	30					****		-	Mechanical property enhancer, Water increasing ability, Improve cement hydration, Good surface appearance, Enhance pigment efficiency, Can be formulated with the Ethacryl™ range
Rhealis™ DFOAM	Foam Control Additive	*0.2% - 1%	-	100	***	***	***		٠	•	-	Foam control additive designed for Ethacryl™ polycarboxylate

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